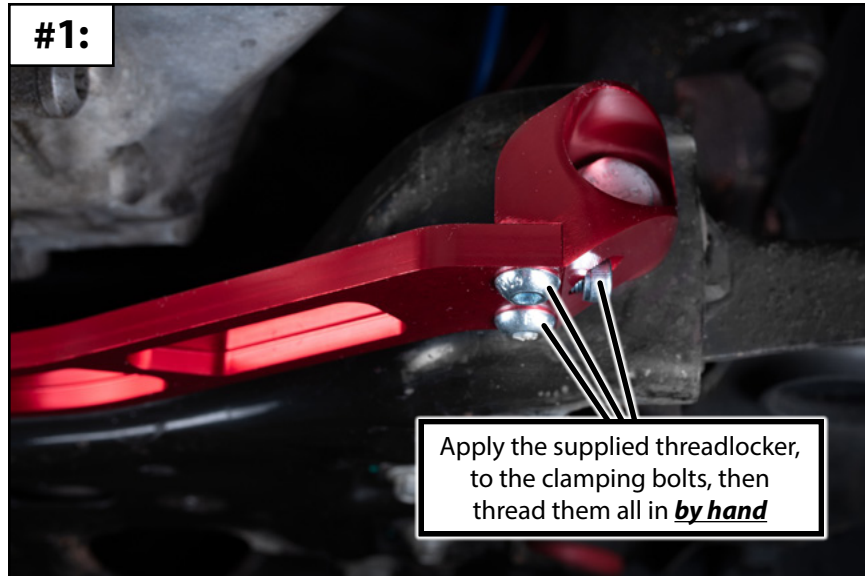


# Volkswagen MK7 Billet Front Subframe Brace Installation

1. Remove and replace the bolts which secure the front lower control arm bushings to the subframe. Loosely install the subframe brace into position, threading in all of the provided bolts **by hand** (Photo #1).
2. Tighten the subframe brace side bolts until they make contact + 1/8 turn. Tighten the subframe brace bottom bolts until they make contact + 1/8 turn. Torque the 18mm lower control arm bolts to 70 Nm + 180° (Photo #2).



Proper service and repair procedures are vital to the safe, reliable operation of all motor vehicles as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the vehicle or compromise its safety.



**Skill Level 1:**  
**Easy**